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CLAIMS

1. A beam optical component (1; 201) for acting on a charged particle beam (63) including:

a first element (3; 203) having a first opening (9; 209) for acting on said charged particle beam (63);

at least a second element (5; 205) for acting on said charged particle beam (63);

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at least one distance piece (20a, 20b, 20c) positioned between said first element (3; 203) and said at least second element (5; 205) to provide for a minimum distance between said first element (3; 203) and said second element (5; 205); and

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a first holding piece (30a; 30b; 30c) for abutting said first element (3; 203) to said at least one distance piece (20a, 20b, 20c),

whereby said first holding piece (30a; 30b; 30c) is attached to said at least one distance piece (20a, 20b, 20c).

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- 2. The beam optical component (1; 201) according to claim 1, comprising a second holding piece (32a; 32b; 32c) for abutting said second element (5; 205) to the at least one distance piece (20a, 20b, 20c).
- 3. The beam optical component (1; 201) according to claim 2, whereby the second holding piece (32a; 32b; 32c) is attached to the at least one distance piece (20a, 20b, 20c).
 - 4. The beam optical component (1; 201) according to any one of the previous claims, whereby the at least second element (5; 205) has a first structured portion (10; 15; 210) to be aligned to said first opening (9; 209).

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5. The beam optical component (1; 201) according claims 4, whereby the first structured portion (10; 15; 210) comprises a second opening (10, 210) to act on the charged particle beam.

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6. The beam optical component (1; 201) according to any one of the preceding claims, comprising a third element (7) having a second structured portion (11; 17) to be aligned to the first opening (9; 209).

- 7. The beam optical component (1; 201) according to claim 5, whereby the second structured portion (11; 17) comprises a third opening (11) to act on the charged particle beam.
 - 8. The beam optical component (1; 201) according to claim 5 or 6, comprising a further at least one distance piece (22a; 22b; 22c) to define a minimum distance between the second element (5; 205) and the third element (7).
 - 9. The beam optical component (1; 201) according to claim 7, comprising a third holding piece (34a; 34b; 34c) for abutting the second element (5; 205) to the further at least one distance piece (22a; 22b; 22c).

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- 10. The beam optical component (1; 201) according to claim 7 or 8, comprising a fourth holding piece (36a; 36b; 36c) for abutting the third element (7) to the further at least one distance piece (22a; 22b; 22c).
- 20 11. The beam optical component (1; 201) according to any one of the preceding claims, whereby the at least one distance piece (20a, 20b, 20c) and/or the further at least one distance piece (22a; 22b; 22c) are each three distance pieces.
- 12. The beam optical component (1; 201) according to any one of the preceding claims,
 whereby the at least one distance piece (20a, 20b, 20c) and/or the further at least one distance piece (22a, 22b, 22c) are spherically shaped.
 - 13. The beam optical component (1; 201) according to any one of the preceding claims, whereby the at least one distance piece (20a, 20b, 20c) and/or the further at least one distance piece (22a, 22b, 22c) are spherically shaped bodies having at least one waist to reduce the lateral extension of the sphere.
 - 14. The beam optical component (1; 201) according to any one of the preceding claims, whereby the first, second and/or third holding piece (30a; 30b; 30c; 32a; 32b; 32c; 34a;

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34b; 34c; 36a; 36b; 36c) includes a pin, a holding screw (50), a setscrew (51) or a notched pin (57) sticked into the respective distance piece (20a; 20b; 20c; 22a; 22b; 22c) for the attachment of the first, second and/or third holding piece (30a; 30b; 30c; 32a; 32b; 32c; 34a; 34b; 34c; 36a; 36b; 36c) to the respective distance piece (20a; 20b; 20c; 22a; 22b; 22c).

15. The beam optical component (1; 201) according to any one of the preceding claims, whereby the first, second and/or third holding piece (30a; 30b; 30c; 32a; 32b; 32c; 34a; 34b; 34c; 36a; 36b; 36c) includes respective nuts (50; 52) for abutting the respective electrode to the respective distance piece.

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- 16. The beam optical component (1; 201) according to any one of the preceding claims, whereby the first, second and/or third holding piece (30a; 30b; 30c; 32a; 32b; 32c; 34a; 34b; 34c; 36a; 36b; 36c) includes springs (50; 53) for abutting the respective first, second and/or third element to the at least one and/or the further at least one distance piece at predetermined pressures.
- 17. The beam optical component (1; 201) according to any one of the preceding claims, whereby the first, second and/or third elements (3; 5; 7) are respective first, second and/or third electrodes.
- 18. The beam optical component (1; 201) according to any one of the preceding, whereby the first, second and/or third elements (203; 205) are respective first, second and/or third pole pieces.
- 19. A charged particle beam device having a beam optical component according to any one of the previous claims.